

5/05

DART AEROSPACE LTD	Work Order:	22239
Description: Bushing	Part Number:	D2806-1
Dwg: D2806 rev. A	Qty:	20

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue W/O	EC	05.01.17	20
2	METAL	Cut blanks: 1.100" long -0.010" +0.030" Material: 6061-T6 (QQ-A-200/8) or (QQ-A-250/11) 1.0" Hex stock			
		Batch: 779075 7710161		05.02.28	20
3	HAAS	Machine as per folio FA105		05.02.28	20
4	QC	Inspect Level 2		05.02.28	20
5	QC	Inspect Level 8		05.03.02	20
6	METAL	Tumble & Deburr		05.03.02	20
7	QC	Inspect Level 5		05.03.02	20
8	FINISHING	Chemical conversion coat per QSI 005 Acid etch & Alodine		05.03.03	20
9	STORES	Identify and stock		05.03.04	20
10	EXPEDITING	Close W/O Cost / part: 1.05 S4C 05/03/08 (20) 1.53		05.03.09	20

Rev	Date	Change	Revised By	Approved
A	00.11.13	New Issue	EC	

RELEASED

EC 00.11.13

UNDER REVIEW

02.06.22

CANCEL 04.01.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

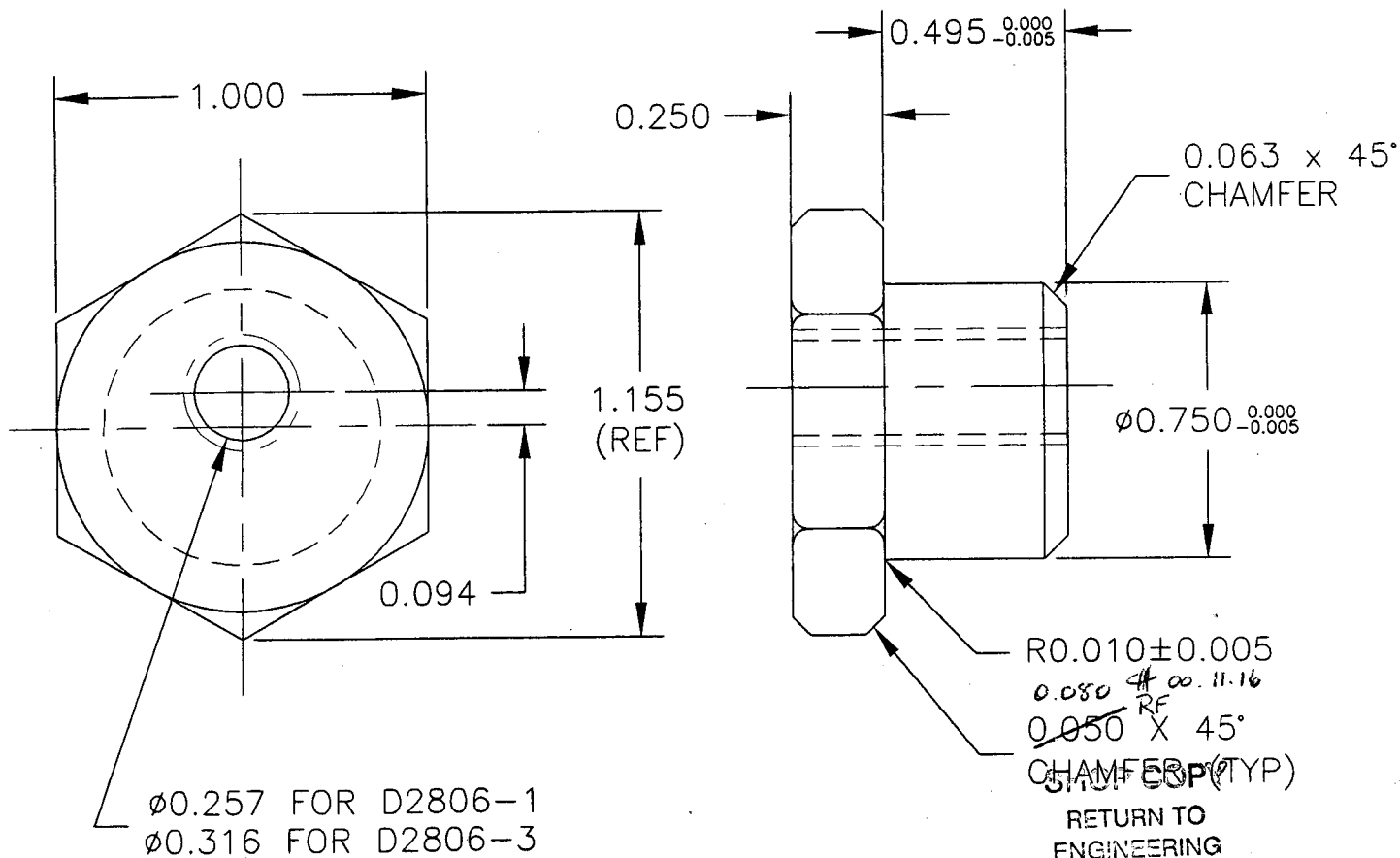
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2806	REV. A SHEET 1 OF 1
DATE 00.11.08		TITLE BUSHING	SCALE 2:1
A	00.11.08	NEW ISSUE	

RELEASED
00.11.13 *[Signature]*



D2806-1 (DRILL $\phi 0.257$ HOLE)
D2806-3 (DRILL $\phi 0.316$ HOLE)

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 22239

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8)
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ST-2.629
E-610
FIN-2.775
Z-446

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 17, 2005
10:23 am

Work Order No : 0022239
Project Name : D2806-1
Project For : WK505
Work Order Type : Main
Main WO Number :
House Part Number : D2806-1
Description : Bushing
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 01-17-05
Est Finish Date : 01-24-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00